




APICAL INDUSTRIES, INC.
dba DART AEROSPACE

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

ENGINEERING CHANGE NOTICE NO.				06708		SHEET 1 OF 1	
DWG NO. 646.5400		REV: J TO K		PREPARED BY R.SCHMIDT		DATE: 06-02-21	
DWG TITLE: FWD FLOAT ASSY						ECR: SD 110	
APPROVED BY: ENGR 				CASE NUMBER: N/A		REASON CODE: MDI	
REASON: ADDED DELTA NOTE 12 AND DIMENSIONS FOR PATCH LOCATION, UPDATED PATTERNS, ADDED NEXT ASSY DRAWING							

SHEET 1, NOTES WERE:

1. TOLERANCES IAW MPP-54, UNLESS OTHERWISE NOTED. H J INCORPORATED BY INCORPORATED BY
2. SUGGESTED VENDOR: MIRADA RESEARCH AND MANUFACTURING INC.
3. STENCIL DATA SHALL BE READ WHEN FACING DIRECTION AS INDICATED AND LOCATED APPROXIMATELY WHERE SHOWN WITH F/N 35.
4. MATERIAL: P/N 600.0065, SEE SPEC AMS-028.
5. ALL DOUBLERS TRIM TO FIT.
6. MATERIAL: FOR P/N 600.0025, SEE SPEC AMS-021 REV N/C.
7. IDENTIFY IAW MPP-120.
8. INSTALL F/N 67 ON AFT SIDE ONLY
9. ONLY CEMENT THE PERIMETER OF THE DOUBLER, MINIMUM OF 1.0 IN WHERE POSSIBLE
10. HOT AIR WELD SEAMS IAW MPP-057.
11. P/N 646.5455 OUTER CONE DOUBLER, ORIGINALLY PART OF ASSEMBLIES .5457 & .5458 FOR INCREASED GROSS WEIGHT, HAS BEEN REMOVED. THE .5457 & .5458 FLOAT ASSYS ARE THE SAME AS THE .5403 & .5404 ASSYS.



DOCUMENTS AFFECTED:

☒ PATTERN ☐ MDL ☐ INSTALL INSTRUCTIONS ☐ ICA ☐ FMS ☐ BOM

CHANGE CATEGORY

☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED

☐ YES ☒ NO

SHEET 3, ZONE C2 WAS: